

POSTLE INDUSTRIES, INC.

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Data Sheet

POSTALLOY® 2435-SPL

Description

Medium hardness, solid gas-shielded build-up wire with excellent compressive strength. Recommended for applications where weld deposits must provide good metal-to-metal wear resistance, but still be machinable "as welded". Ideal for use with bore-welding and other automated inside diameter build-up equipment. Use on carbon and low alloy steels. Because of its hardness and wear resistance, this wire is primarily intended as a buildup and final overlay.

Specifications

Wire Type: Solid, gas-metal arc welding wire

Weld Deposit Properties:

Hardness: 33 - 38 Rc

Maximum Deposit Thickness: Unlimited

Machinable with carbide tools

Standard Sizes and Packaging

Diameter	.035" (0.9mm)
33 Lb. Spools	Available